

Date: Tuesday, 19/08/2008 4:06:57 PM
 User: Julie Lecocq

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : SUPPORT PLATE
 Job Number : 41503
 Estimate Number : 13400
 P.O. Number :
 This Issue : 19/08/2008 S.O. No. :
 Prsht Rev. : NC Part Number : PB6743001313
 First Issue : / / Type : SMALL / MED FAB Drawing Number : B6743001 PAGE43
 Previous Run : 40065 Project Number : N/A
 Material : B1
 Due Date : 18/09/2008 Qty: 10 Um: Each
 Written By :
 Checked & Approved By : JUD 08.8.20
 Comment : Est Rev:A 08-06-23 new issue DD verified by:ec

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M6061T6S090 6061-T6 .090 Sheet



Comment: Qty.: 0.4466 sf(s)/Unit Total : 4.4657 sf(s)

6061-T6 .090 Sheet

batch: 108595

IB 8-9-9

2.0 WATER JET FLOW WATER JET



Comment: FLOW WATER JET

1-Cut as per Dwg B67-43001

Dwg Rev: B1

Prog Rev: B1

****grain direction along 24.50" ****

2-Deburr if necessary

IB 8-9-9

(10)

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



IB 8-9-9

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

Solder 07 (x)

5.0 BRAKE NC NC BRAKE



(PK) →

Comment: NC BRAKE

Bend as per Dwg B67-43001

SB 08/09/09

(10)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: B67-43001-313 PAR #: N/A Fault Category: Eng Drawing NCR: Yes No DQA: D Date: 08/09/11
 Resolution: _____ Disposition: _____ QA: N/C Closed: D Date: 08/09/11

NCR: <u>41503</u>		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
08/09	5.0	one part scrap due to the part not working. to get 3.25" correct the total length (10.00") with ^{is} 0.125" over normal.	08/09/11	Scrap and Destroy and Replace B67-43001-313 Qty 1	08/09/11	08/09/11	08/09/11	08/09/11
		E.C. change tol. on 3.25" dim to +0.060" -0.000.		Fix Dwg. to correct tol. change.		08/09/11		08/09/11

NOTE: Date & initial all entries

Date: Tuesday, 19/08/2008 4:06:58 PM
User: Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SUPPORT PLATE

Job Number: 41503

Part Number: PB6743001313

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

S 08/09/10 (x10)

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 138

8/9/11

10x

SP

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/09/11 98

Job Completion



12 08-09-11

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

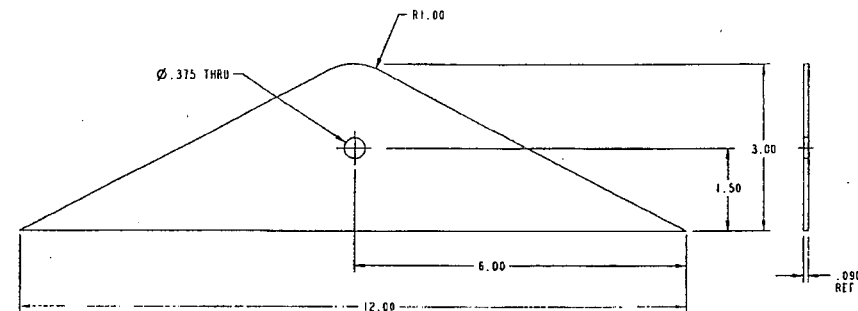
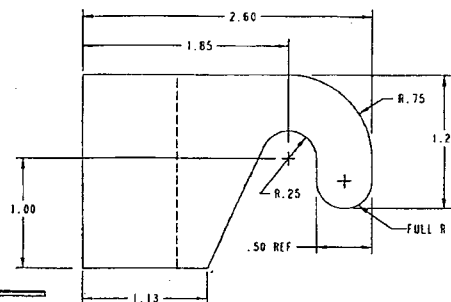
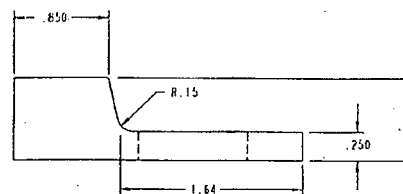
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

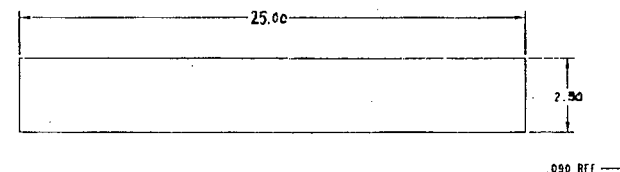
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

RELEASED
26-01-20



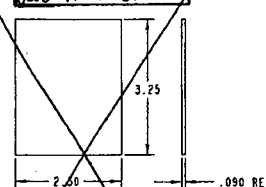
② -319 GUSSET
SCALE 1.000
MAT: .090 THK 6061-T6 AL.
QQ-A-200/B



① -321 PLATE
SCALE 0.500
MAT: .090 THK 6061-T6 AL.
QQ-A-200/B

SUPERCEDED BY

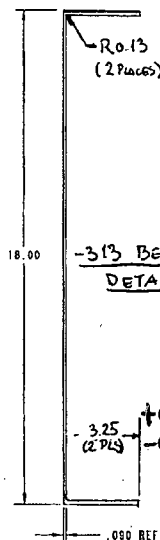
NEW PART OF -317



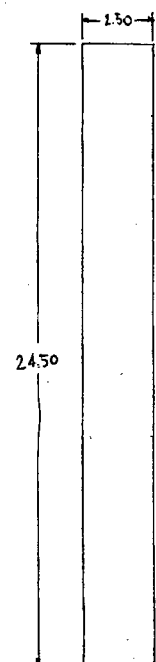
② -317 PLATE
SCALE 0.750
MAT: .090 THK 6061-T6 AL.
QQ-A-200/B

③ -315 HOOK
SCALE 2.000
MAT: 6061-T6 AL.
QQ-A-200/B
JLM

-313 BENDING
DETAIL



+0.06
-0.00
06.09.09



① -313 FLAT PATTERN
SCALE 0.500
MAT: .090 THK 6061-T6 AL.
QQ-A-200/B
334

PREMIER AVIATION, INC.
500 Aviation Parkway, Grand Prairie, Texas 75052
SIZE CODE IDENT NO. QWG 20
D10SU8 B67-43001
SCALE: 1:1 SHEET 43 of 45

ORIGINAL

NO. 41503
WITHOUT NOTICE
VENDOR ORDER
SUBJECT TO AMENDMENT
DESIGNING
RETURN TO
SHIP COPY

UNCONTROLLED COPY

PG 6743001-313

X	First Article	X	Prototype
----------	----------------------	----------	------------------

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	